



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4793-1
Job Sheet 170058



Part No: D4793-1

Job Qty: 10 ea

Part Name: Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/8/18

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/13/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs		1/15/18	0.00	0.38	Waterjet1		
110	QC	10 pcs		1/15/18	0.00	0.00	QC2 Waterjet-1		DAS
120	QC	10 pcs		1/15/18	0.00	0.00	QC8-5		38
140	Packaging	10 pcs		1/15/18	0.00	0.00	Packaging3		18-11-13
150	QC21-SA	10 Ea		1/15/18	0.00	0.00	QC21		

Part Op 100 - Cut as per dwg D4793 Prog Rev: A Dwg Rev: A Deburr as required

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location: LOCATION: WA004

150 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	0	18	0	0

Part Specifications

Specifications could not be found.

Plex 1/8/18 3:47 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Ski _____ Mac _____ Thermofc _____ Lar _____		eering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____		QT _____		Mfg Date: 01/10/18 Job No: 170058	
Description Work Order Deviation				D4793 - 1 Start up Operation			
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperatur ☐ Set-up ☐ BOM/Route ☐ Broken/Dan ☐ Inspection I ☐ Contaminati ☐ Countersink ☐ Cut Too Sho ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		ed Wrong ☐ Dimensions ☐ nder tolerance ☐ orrect ☐ t/Missing ☐ ved ☐	
OTHER : _____				PART NO: _____ Revision: _____ Operation: _____ Change No: _____			

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DART
 AEROSPACE
S030862



Handle Plate

☐ Fit/Function☐ Misaligned/off center☐ Misread☐ Turning Sequence

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4793-1 Revision: Handle Plate														
150	QC21-SA	S030862	170058	10 Ea	0	S030862	WA004		Stock	1/10/2018	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Part Number: M304S11GA Revision: 304/316 0.125 Sheet														
100	Receive sf	FM138109-80	170058	0 sf	0	M138109	MAT020		Stock	10/18/2017	*			
		S030848	170058	0 sf	0	M138109	MAT020		Stock	1/10/2018	Issue Container			
		S030849	170058	0 sf	0	M138109	Start Up Waterjet		Stock	1/10/2018	Issue Container			
Operation Totals:		3		0	0									
Part Totals:		3		0	0									
Totals:		4		10	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					